

Heavy Duty RFN200T-4 Rotary Forging Machines

MJC Heavy-Duty Rotary Forging machines are especially designed for manufacturing of a wide variety of preforms for truck wheels. Using the latest technology available and standard components ensures the highest productivity while keeping maintenance and cost of ownership the lowest in the world. MJC customers benefit from the best service and support in the industry through locally authorized service centers.



DESIGN FEATURES

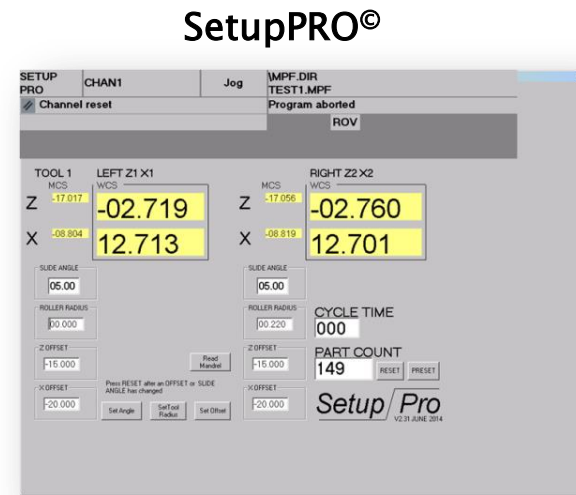
- Low Maintenance
- Simple Diagnostics
- Rugged Construction
- Trouble-free Operation
- Quick Tooling Changeovers
- Many options of accessories
- SpinCAD™ Programming Software
- Siemens Sinumerik Control System
- SetupPRO© Machine Set-up Utility
- Faster Cycle Times With Robot Loading/Unloading

Revolutionary Machine Design



**ENGINEERING AND
TECHNOLOGY, INC.**

- Positioning Control
- Axis Force Feedback
- Main Spindle Motor Load Feedback
- Actual Cycle Time Timer for Production Cycle Optimization
- Production Part Counter for counting up or down



**ENGINEERED
PERFECTION**

Machine Specifications

Work piece Diameter Range	min. 300 / max. 600mm
AC-Vector drive motor:	265 kW
Speed of main spindle min-1:	20-200
Slide stroke:	800mm
Slide speed:	max. 1.5 m/min
Slide force:	max. 250kN
Rapid slide speed:	max. 5 m/min
Siemens PLC Control:	Step 7
Siemens CNC control:	840Dsl

Specifications Subject to Change Without Notice